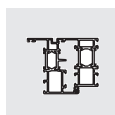
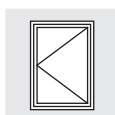


ALU 5200-D

Assembly instructions



BD3.5
BD5

1-sash square turn

Aluminium eurogroove 15/20

Chamber dimension 21

Barrier-free

Versions A0004/A0006/A0022

Hinge clearance (BD) 3.5 - 7

Size range

		Patio doors
Sash width	(mm)	800 – 1200
Sash height	(mm)	2000 – 2400
Sash weight	(kg)	max. 100 - 130

The following application diagrams apply:

-max. 100 kg

Document Nr.: H58.AWDLS003EN

-max. 130 kg

Document Nr.: H58.AWDLS004EN

The following documentation is required:

-ALU20 profile information

Document Nr.: H45.ALUS001EN

-ALU maintenance instructions

Document Nr.: H49.ALUS001EN

-ALU service instructions

Document Nr.: H47.ALUS001EN

-ALU operating instructions

Document Nr.: H47.ALUS002EN

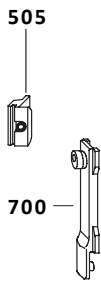
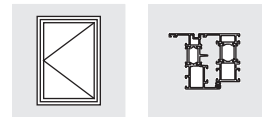
Please observe:

guidelines/notes on the product and on liability (VHBH directive as well as the further applicable documents)!

Specifications from the profile manufacturers or system owners for windows and patio doors!

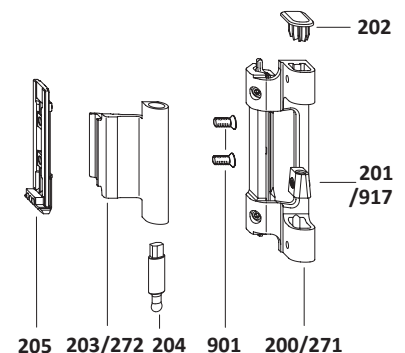
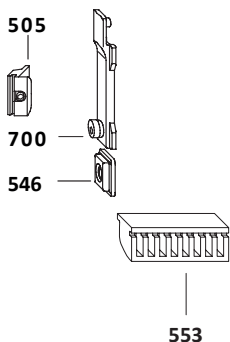
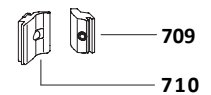
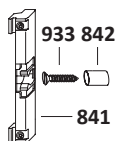
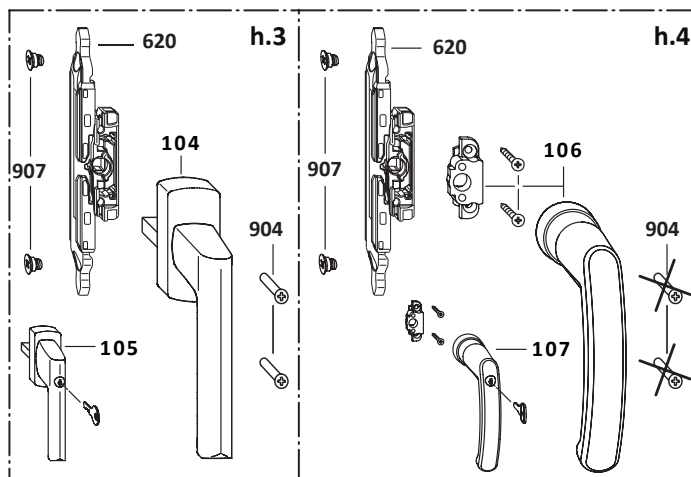
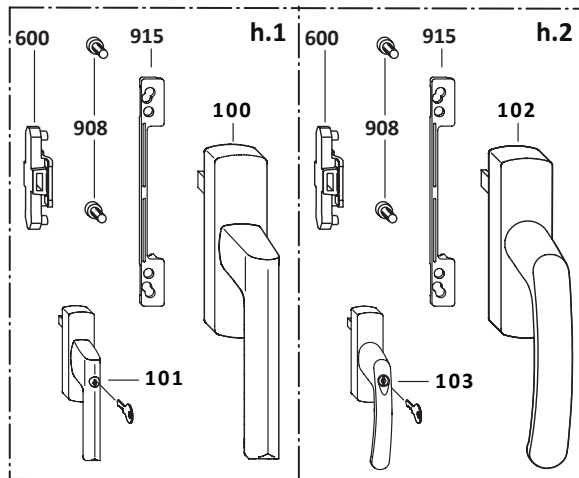
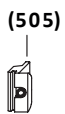
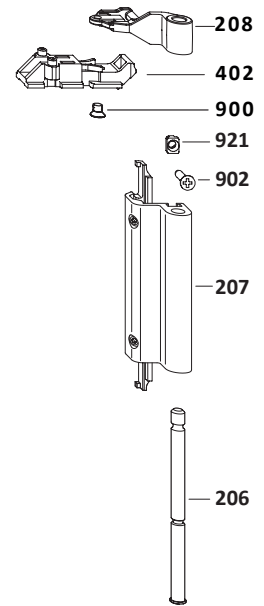


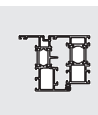
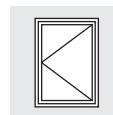
See SIEGENIA download portal for all documentation!



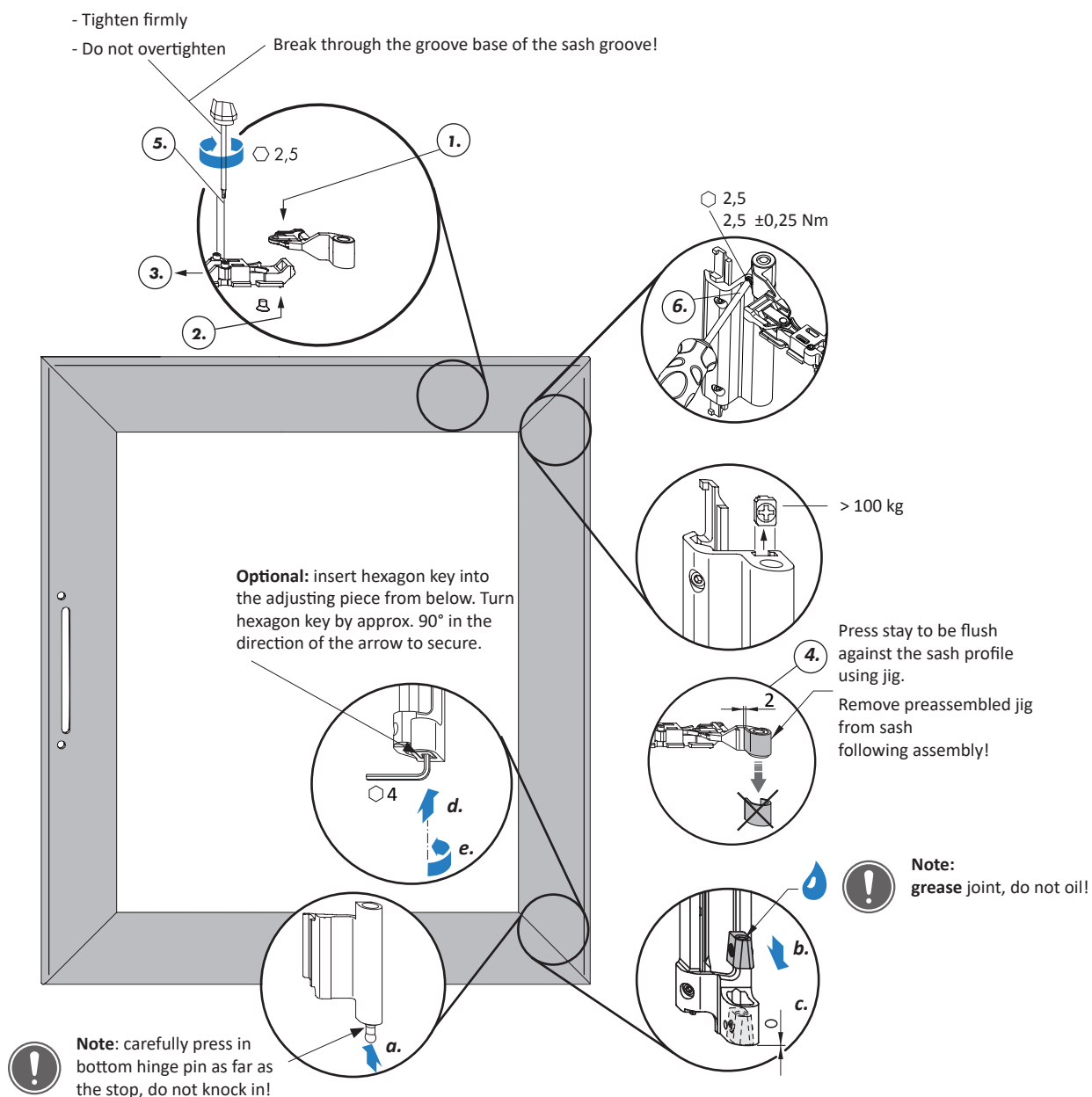
Torque and tooling information

Items	Nm (± 0.25)	
200, 207, 208, 271, 900, 901	2.5	2.5
505, 709, 710, 841	1.5	2.5
546, 908	2.5	4
902, 904, 907	2.7	PZ2
106, 107	2.5	PH2
933	1.5	B

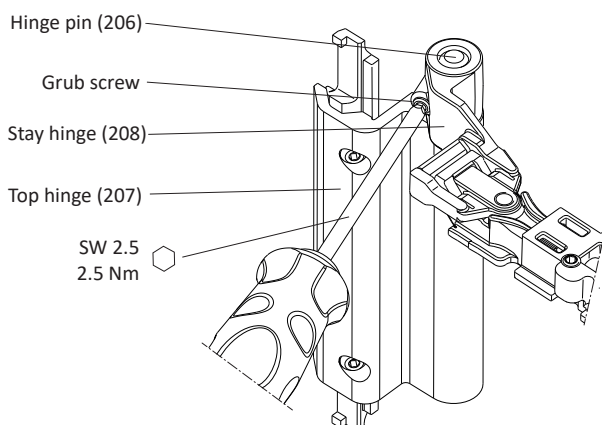




Assembly settings, installation sequence and warning notes!



BSO

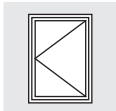


WARNING

Danger of window sash falling out due to unsecured grub screw

An unsecured hinge pin slips out of the bearing component. The window sash could fall out and cause severe injuries.

- Tighten the grub screw to secure the hinge pin in the stay hinge.



1-sash square turn
hinge side ALU 5200 (BF)

Turn



